

ABB SOLAR INVERTERS

# PVS-175 medium voltage compact skid

# Hardware manual



# PVS-175 medium voltage compact skid

Hardware manual

Table of contents	
1. Safety instructions	$\bigwedge$
5. Mechanical installation	E.
6. Electrical installation	R
8. Start-up and operation	$\Diamond$

# **Table of contents**

1	Safety instructions	
Us All	se of warnings	10 10 10 11 11 11 12
Sa	afe operation	1
2	Introduction to this manual	
Ap Ta Re	rget audienceelated documents	1: 1: 1: 1:
3	Hardware description	
Pro Ex La Wo	oduct overview  tternal dimensions  yout drawing  orking areas and main components  Main components  AC cabinet components  Inverter inputs  Auxiliary service board  MV switchgear  MV switchgear circuit  MV transformer  String inverter  ain circuit diagram  pe designation label  pe designation key	2; 2
4	Storing, lifting and transporting	
Sto	Conditions for using desiccant bagsting	29 30 30 31 31

#### 6 Table of contents

Transporting Incoming inspection at arrival Unloading Tools used for unloading Unloading instructions	33 34 34
5 Mechanical installation  Contents of this chapter Safety Tools Foundation guidelines Placing the MVCS on the foundation Fastening the MVCS Constructing earthing electrode and earthing Filling the pit and finalizing the surroundings	37 37 37 38 39 39
6 Electrical installation	
Contents of this chapter  Routing the cables  Earthing  Protective earthing (grounding) inside the MVCS  Measuring the insulation resistance of the cabling  Connecting the inverter inputs  Connecting the communication and auxiliary cabling (Optional)  Connecting the power grid cabling to the MV switchgear	42 42 42 42 43 45
7 Finalizing the installation	
7 Finalizing the installation  Contents of this chapter Finalizing the installation Landscaping the station Checking the installation of MVCS	. 47 . 48
Contents of this chapter	. 47 . 48
Contents of this chapter Finalizing the installation Landscaping the station Checking the installation of MVCS	. 47 . 48 . 48 . 49 . 49
Contents of this chapter Finalizing the installation Landscaping the station Checking the installation of MVCS  8 Start-up and operation Contents of this chapter Tools needed Prerequisite	. 47 . 48 . 48 . 49 . 49
Contents of this chapter Finalizing the installation Landscaping the station Checking the installation of MVCS  8 Start-up and operation Contents of this chapter Tools needed Prerequisite Start-up procedure	47 48 48 49 49 49 50 53 54 55 55 56 56



Painting the damaged surface (visible rust)	
Maintenance of Zinc coated surfaces	
Maintenance of grounding bars and points	
Tools	58
Procedure	59
10 Technical data	
Contents of this chapter	61
Technical data and types: PVS-175 MVCS	
11 Drawings	
Contents of this chapter	65
List of technical drawings	65

Further information



# **Safety instructions**

## **Contents of this chapter**

This chapter presents the use of warnings in the manual and gives instructions for safe installation, start-up, use and maintenance of the PVS-175 medium voltage compact skid (MVCS).

# **Use of warnings**

Warnings caution you about conditions which can result in serious injury or death and/or damage to the equipment, and advise on how to avoid the danger. The following warning symbols are used in this manual:



#### **WARNING!**

Electricity warning warns of hazards from electricity which can cause physical injury and/or damage to the equipment.



#### **WARNING!**

General warning warns about conditions, other than those caused by electricity which can result in physical injury and/or damage to the equipment.



#### **WARNING!**

General warning warns about weather conditions, prohibited maintenance operations during a typhoon, thunderstorm, snow, rain and electrical storm. Maintenance in such conditions can result in physical injury and/or damage to the equipment.





#### **WARNING!**

General warning warns about maintenance work on the roof which should always be done from the outer perimeter, considering the local safety regulations.

# Allowed usage

- The PVS-175 medium voltage compact skid (MVCS) is designed to transform AC current from a group of inverters and finally feed to a medium voltage grid. Use the MVCS only at its permissible input/output ratings and ambient conditions. Make sure this compliance is satisfied before commissioning.
- The operation and maintenance of the MVCS must be carried out by certified technicians
  that fulfill all local skill set and safety requirements. Any unqualified personnel must
  maintain a safe distance from the MVCS. All activities must be in accordance with the
  criteria described in the ABB technical documents and local regulations.
- Make changes to the MVCS only with the direct authorization of ABB. Any alterations
  done outside ABB approval will invalid the warranty for the product. ABB is not liable
  for any damages caused by these changes.
- The MVCS is a non-walk-in type station, designed to be operated from the outside. Make sure the side doors are closed at all times during operation and that no personnel is inside or in the near vicinity of the MVCS.



# Safe installation, start-up and maintenance

This section contains the safety instructions which you must follow when installing, commissioning and maintaining the MVCS. If ignored, physical injury or death may follow, or damage may occur to the equipment.

- Only authorized electricians are allowed to install, start-up and maintain the MVCS. Working methods, tools, components etc. must follow the IEC regulations.
- Obey all local safety regulations concerning electrical stations.
- The MVCS should be energized and de-energized only by an authorized person who
  has the task-specific instructions for the operation of an MV substation and permission
  from the on-site foreperson in charge of electrical work.
- If other people must be in the vicinity while the door is open, warn them, and if required, provide supervision and guidance.

## General safety instructions



#### **WARNING!**

Before you perform any work in the MVCS, obey the following safety precautions.

- 1. Clearly identify the work location.
- 2. Read the safety instructions of the work area and the component you are working on. See the subsections below and the component-specific manuals.
- 3. Disconnect and secure against reconnection.
- 4. Disconnect all possible power supplies (external, auxiliary and inverters) and open all base fuse switches. Lock the disconnectors in the open position and attach a warning notice to them. After disconnecting power to the inverters, always wait until the stored energy of the inverters is discharged. See also, inverters manual.
- 5. Use protection against any live parts.

- 6. Take special precautions when you work close to exposed conductors.
- 7. Measure to ensure that there is no voltage connected.
- 8. Carry out earthing (grounding) and short circuiting.
- 9. Issue a permit to work.

#### MVCS working area safety

The MVCS has three working areas:

- AC Cabinet Area
- MV Transformer Area
- MV Switchgear Area

Each work area has separate safety instructions.

#### Personal protective equipment (PPE)

- Perform any operation on the equipment with suitable work clothes and instruments.
- When choosing a personnel protective equipment, consider environmental conditions such as humidity, noise, etc. and local regulations.
- Make sure the work clothes and accessories are not prone to generate electrostatic charges, fires or any other condition that compromises personnel safety.
- The minimum required safety equipment is as follows:
  - Safety shoes
  - · Safety gloves
  - · Safety glasses
  - · Head protection
  - Hearing protection
  - Work clothes

#### Safety instructions for MV switchgear and MV transformer area



#### WARNING!

Perform the below instructions before you start working inside the MV switchgear and/or MV transformer area. Ignoring the instructions can cause physical injury or death, or damage to the equipment.

- 1. Identify the MV switchgear and read its safety instructions.
- 2. Check the operation of the capacitive voltage indicators in all MV switchgear bays (all phase LEDs are switched on when a voltage is connected).
- Disconnect the MV switchgear from all possible power supplies (external, auxiliary, and inverters as well as any parallel connection stations), and secure by locking and tagging.
  - a. Stop the string inverters outside the MVCS. Open the DC disconnecting switches in each inverter unit and add warning notices. If applicable, open the AC disconnecting switches in each inverter unit, lock and add warning notices.
  - b. Open all fuse base switches of the inverter inputs, lock and add warning notices.
  - c. Open all auxiliary breakers, switches and fuses in the auxiliary service board, lock and add warning notices.
  - d. Turn the vacuum circuit breaker of the MV switchgear to open position. Lock and add warning notice.



- e. Turn the disconnecting switch of the MV transformer side of the MV switchgear to open position. Lock and add a warning notice.
- f. Disconnect the MV switchgear from the MV network (all possible external power supplies, grid and parallel stations). See the User's manual of the MV switchgear. Lock and add warning notices.
- 4. Check that all shrouds/screens are in place.
- 5. Check that you are not near to any live parts while working. All live circuits must be protected with shrouds/screens.
- 6. Make sure that the MV switchgear is dead.
  - Check the status of voltage indicators in all MV switchgear bays. Note that all phase LEDs which were switched on AC cabinet at step 3 are now switched off).
- 7. Earth the MV switchgear and AC cabinet.
  - Turn the earthing switches of the MV switchgear to "earthed" position, lock (remove the MV switchgear Ronnis key of the V module) and add warning notices. If the station is connected to parallel stations, make sure that you also turn the appropriate earthing switches of the parallel stations to "earthed" position.
  - Temporarily, ground the MV switchgear terminals at all possible external power supplies (grid and parallel stations). See the User's manual of the MV switchgear. Lock and add warning notices.
  - Ground the inverter AC sides with appropriate temporary grounding set.
- 8. Check that the MV transformer is dead (high voltage terminals, low voltage terminals, any auxiliary power, and instrumentation). Use an appropriate high voltage tester only for the high voltage side, and a voltage detector with suitable testing heads for the low voltage side.
- 9. Issue a work permit.

#### Safety instructions for the auxiliary services board

- 1. Open the main circuit breaker or main switch of the auxiliary service transformer, and secure by locking and tagging.
- 2. Open the secondary circuit breaker of the auxiliary service transformer, and secure by locking and tagging.
- 3. Open all switches, breakers and connectors of the auxiliary service board, and secure by locking and tagging.
- 4. Make sure you are not near to any live parts while working. Disconnect the live circuits or protect them with shrouds/screens.
- 5. Check the status of the voltage indicators in the auxiliary service board.
- 6. Check that the auxiliary service board is dead.
- 7. Issue a work permit.



# Safe operation

This section contains the safety instructions which you must follow when operating the MVCS. If ignored, physical injury or death, or damage may occur.



#### **WARNING!**

Obey these instructions to prevent injury, death, or damage to the equipment



#### **WARNING!**

Keep all doors locked while the MVCS is operating. Allow access to only authorized personnel.

- 1. Keep all doors of the MVCS closed during operation. Give the keys only to authorized personnel.
- 2. Before you start a group of inverters, check the connections of each inverter input, and the recommendations in the specific inverter manual.
- 3. Do not open the AC base fuse switches when the MVCS is operating.
- 4. Before you adjust the group of inverters and set them into service, make sure that all of them are suitable for operation.
- 5. Do not use the inverters in a manner not specified in the manual.

#### Note:

- Spend as little time as possible near the inverters or the MVCS.
- Use a personal computer with a communication cable of sufficient length when you monitor or adjust inverter parameters during operation.



2

# Introduction to this manual

# **Contents of this chapter**

This chapter provides information about the manual such as applicability, target audience and contents. It also lists the related documents.

# **Applicability**

This manual is applicable to PVS-175 medium voltage compact skid (MVCS).

# **Target audience**

This manual is intended for persons who transport, store, plan the installation, install, commission and maintain the MVCS.

Read this manual before working on the MVCS. You are expected to know the fundamentals of electricity, wiring, electrical components and electrical schematic symbols.

## **Related documents**

Document	Code (English)
Inverter manuals and guides	
PVS-175-TL Product Manual	M0000045AG
PVS-175-TL Quick installation guide	9AKK1074920687
PVS-175- TL datasheet	9AKK107046A3492
Option manuals and guides	
DRM0-INTERFACE- Quick installation guide	9AKK107046A0405
String inverter- Product Manual Appendix	9AKK10103A3456
SafeRing/SafePlus 24 kV SF6 insulated Ring Main Unit and Compact Switchgear	1YVA000024

#### 16 Introduction to this manual

Document	Code (English)
SafeRing/SafePlus 36 kV SF6 insulated Ring Main Unit and Compact Switchgear	1YVA000026
List of drawings	
See list in chapter <i>Drawings</i> (page 65).	
Note: The drawings are delivered with the unit only on request.	

# Terms and abbreviations

Term/	Description	
Abbreviation		
AC	Alternating current	
CV/CCV	Construction of MV switchgear	
DC	Direct current	
HC	High cube container	
LV	Low voltage (501000 V AC)	
MV	Medium voltage	
MVCS	Medium voltage compact skid	
PPE	Personal protective equipment	
SF6	Sulfur hexafluoride (this gas type is used in MV switchgear).	
SWG	Switchgear	
THD	Total harmonic distortion	

3

# **Hardware description**

# **Contents of this chapter**

This chapter provides an overview of the PVS-175 medium voltage compact skid (MVCS). It also includes layout, type designation label and type designation information.

#### **Product overview**

The PVS-175 medium voltage compact skid connects a group of inverters to a medium voltage power grid. This solution is constructed around a skid house that contains:

- **MV transformer**—transforms low voltage from inverters to medium voltage for the power grid.
- Auxiliary service transformer—supplies power to the AC cabinet and auxiliary components of the MVCS.
- MV switchgear—connects to the power grid. It is also the main protecting, switching, breaking and disconnecting equipment of the medium-voltage side of the solar power plant.
- AC cabinet—contains all parallel connections to the inverter inputs and the auxiliary service boards (required for the autonomous function of the MVCS). Note that the AC cabinet also includes an additional space for customer use (e.g. communication board, etc.).

## **External dimensions**

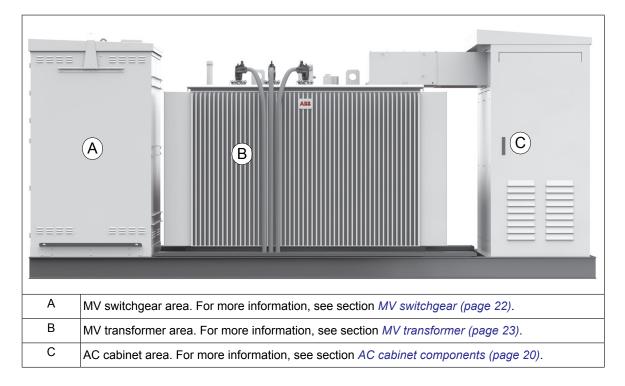
The MVCS is constructed over a skid suitable for transportation inside a 20 HC container with,

- External dimension (length, width, height) = 5700 x 2150 x 2500 mm
- Total weight = 15 ton.

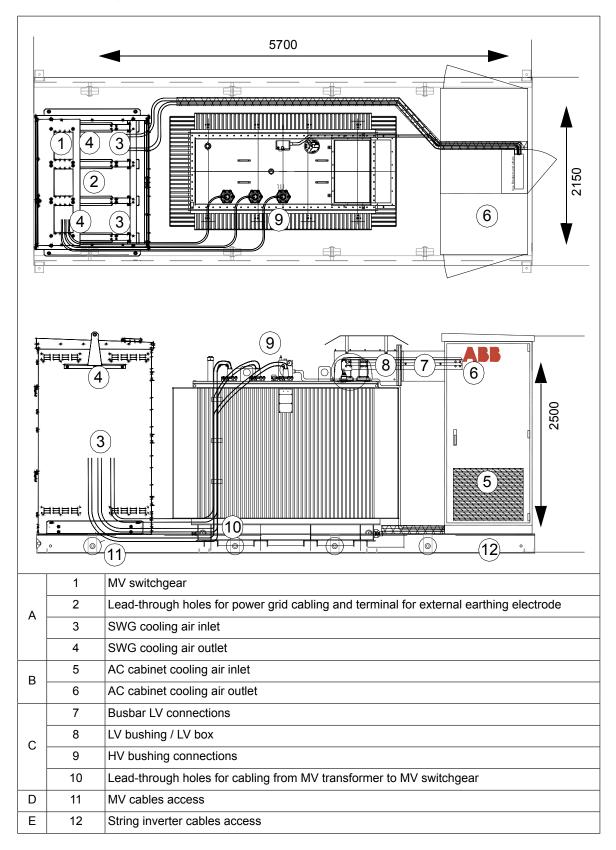
# **Layout drawing**

This section describes the working areas and main components of the MVCS. For more information, see drawing, 3AES-PVS-175\_MVS-30-DW01.

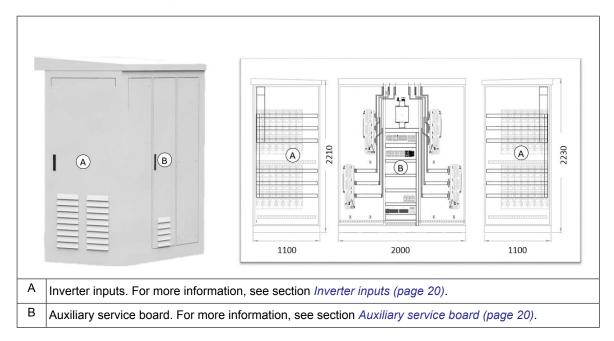
# Working areas and main components



# Main components



# AC cabinet components



#### Inverter inputs

Inverter inputs	PVS-175-MVCS	Inverter inputs	PVS-175-MVCS
10	1850	24	4440
12	2220	26	4810
14	2590	28	5180
16	2960	30	5550
18	3330	32	5920
20	3700	34	6290
22	4070	36	6660

# Auxiliary service board

The figure below describes the components of a standard auxiliary service board. Additional components and customization is included in the project specific documentation.

See also, UPS connection drawing 3AES-PVS-175\_MVCS-14-SP01.

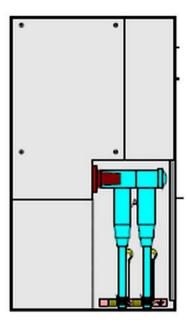
Note: Technical drawings are delivered with the unit, only if you requested.



#### MV switchgear

The MVCS is always equipped with outdoor MV switchgear. Type CV is used as the standard and consists of two modules:

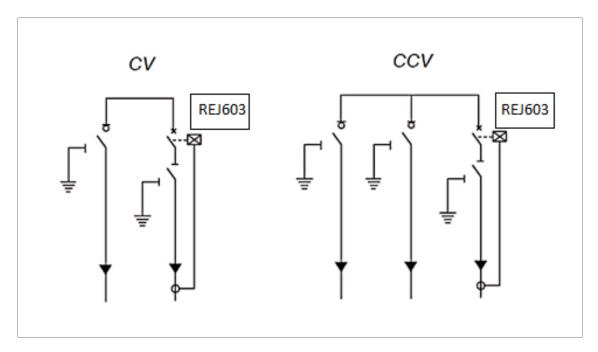
- C uses a double cable bushing configuration to connect to:
  - The grid-side module with grid cable terminals and a disconnecting and earthing switch. See figure below.



- 2. The connection of other parallel-connected substations.
- V is the Vacuum circuit breaker module equipped with the Self power relay (REJ 603) as a standard.

#### MV switchgear circuit

The diagrams below show the standard CV MV switchgear and optional CCV MV switchgear. Both the switchgears can be upgraded to V-module motorized and REF615 protection relay by adding combisensors for metering purpose.



For more information, see MV switchgear manuals (1YVA000024 and 1YVA000026)

## MV transformer

See MV transformer manual (1LTR954400-1).

#### String inverter

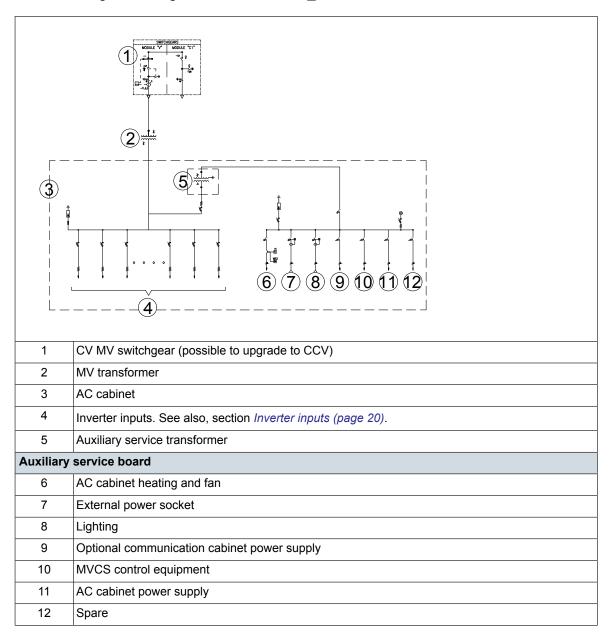
For information on the inverters, see:

- PVS-175-TL Product Manual (<u>M0000045AG</u>)
- String inverter- Product Manual Appendix (9AKK10103A3456)

# Main circuit diagram

The general single-line diagram depends on the configuration and options of the unit as well as the configuration of the inverter group. The table below describes the baseline configuration.

See also, single line diagram 3AES-PVS-175\_MVCS-01-DW01.



# Type designation label

The figure below shows an example of the type designation label. The label contains the basic data of the unit. It is located inside the AC cabinet in the door to access the Auxiliary service board.

S/N: A NNNNNNNNNN Description:

B Medium Voltage Compact Skid Type Designation:© PVS-100/120 - MVCS - XXXX- Y +options (E) MADE IN SPAIN( MANUFACTURED IN 20XX (J) Α Serial number. Each unit has a unique serial number. В Description of the unit: Medium Voltage Compact Skid С Type designation key. For more information, see Type designation key (page 26). I Manufacturing country name J Manufacturing year

# Type designation key

The type designation describes the composition of the unit. The type designation is visible on the type designation label which is attached to the unit. The complete type designation is divided into sub codes:

- The first 1...18 digits form the basic code which describes the basic construction of the unit. The fields in the basic code are separated by hyphens.
- The option codes follow the basic code. Each option code starts with an identifying letter (common for the whole Product Series), followed by descriptive digits. The option codes are separated by plus signs.

The following table describes the fields of the basic code and the option code. Refer to the items of figure in *Type designation label*.

Example: PVS-175 - MVCS - XXXX - Y + Options

Item	Description	
D	PVS-175 = Inverter model	
Е	MVCS = Station type	
	Power rating	
F	XXXXkVA	
	See chapter Technical data (page 61).	
G	LV voltage	
G	-Y = 800 V	
Н	Option (plus) codes for additional upgrades	

#### MVCS optional codes

Code	Name	Description	
	MV oil transformer		
+TRECO	Oil transformer ECO losses	Standard losses oil transformer is replaced with eco losses oil transformer	
+TR36kV	Oil transformer 36kV	Oil transformer 22kV is replaced with Oil transformer 36kV	
+TR50Hz	Oil transformer 50Hz	Oil transformer 60 Hz is replaced with oil transformer 50 Hz	
+TRC5	C5 corrosion protection degree for transformer	Oil transformer corrosion protection degree C4 is replaced with C5 corrosion protection degree	
+TRIn	Inrush current	Oil transformer inrush current is replaced with a lower one	
	,	Auxiliary services	
+ATR20	Auxiliary transformer power rating	Standard 10 KVA auxiliary service transformer is upgraded to a 20 KVA 400/230 V auxiliary service transformer	
+ATR30	Auxiliary transformer power rating	Standard 10 KVA auxiliary service transformer is upgraded to a 30 KVA 400/230 V auxiliary service transformer	
+ATR3	Additional mono- phase auxiliary transformer power rating	An additional auxiliary monophase service transformer of 3kVA is installed to provide customer with specified voltage level and frequency	

Code	Name	Description	
+SPD412	AC standard surge protection device Type I + II 400V	Standard surge protection device type II is replaced with standard surge protection device type I + II. Only applicable for PVS-100/120 solutions	
+SPD812	AC standard surge protection device type I + II 800V	Standard surge protection device type II is replaced with standard surge protection device type I + II. Only applicable for PVS-175 solutions	
+MCB	Main circuit breaker	Addition of a main circuit breaker	
MV switchgear			
+M24CCV	SafeRing CCV mod- ule	Standard 24kV CV SafeRing switchgear is replaced with SafeRing CCV switchgear only for RMU 24kV RMU	
+M36CCV	SafeRing CCV mod- ule	Standard 36kV CV SafeRing switchgear is replaced with SafeRing CCV switchgear only for RMU 36kV RMU	
+M2420	SafeRing module	SafeRing switchgear 24kV 16kA is replaced with SafeRing switchgear 24kV 20 kA only for RMU 24kV RMU	
+M3625	SafeRing module	SafeRing switchgear 36kV 20kA is replaced with SafeRing switchgear 36kV 25 Ka only for RMU 36kV RMU and 50 Hz	
+MMOTO	Motorized V module	Manual V module is replaced with motorized V module	
+MREF6	Feeder protection and control relay REF615	Standard self-powered protection relay REJ603 is replaced with extensive protection relay REF615. Including current transducers (voltage protection not included in this option)	
+MREFS	Feeder protection and control relay REF615 and AC MV metering	Standard self-powered protection relay REJ603 is replaced with extensive protection relay REF615 and combisensors for measuring and voltage protections	
		Station (skid)	
+TRFENCE	Transformer fence	Supply of a transformer fence around the transformer perimeter	
+C5M	C5-M corrosion protection degree for enclosure	Enclosure and MV transformer standard C4 corrosion degree is upgraded to C5M corrosion degree Also select the upgrade of C5 protection for the oil transformer (+ TRC5). This option is recommended for sites near sea (>10 km).	
+SIGC	Signal concentration	Concentration of all the signals of the station in one point	
+COM2	Basic communication board 1	Communication board for projects of 1 station	
+COM1	Basic communication board 2	Communication board for projects of >1 station, for communication between stations	
+FRADD	French add-ons	Metallic cable glands an MV bushing interlocking system	
+HVBOX	MV bushing protection box	Installation of a HV box to protect the HV bushings of the transformer	
+UPS3	UPS power value 3kVA	UPS with capacity of 3kVA (6min) / 2kVA (8min) /1kVA (20min) /0,5kVA (48min) /0,3kVA (95min) Installation included	
+UPS6	UPS power value 6kVA	UPS with capacity of 6kVA (10min) / 4kVA (17min) /3kVA (23min) /2kVA (42min) /1kVA (84min). Installation included	

## 28 Hardware description

Code	Name	Description
+UPS10	UPS power value 10kVA	UPS with capacity of 10kVA (6min) / 8kVA (8min). Installation included
+COLOR	Non IEC cable colors	IEC standard cable colors are replaced with cables with customized colors
Tests		
+JP HR test	Japan MV trans- former heat run test	JP transformer heat run test (one per transformer)
+JP SC calc	Japan MV trans- former short circuit calculation	JP Transformer short circuit calculation (one per transformer)
Warranty		
+EW-60/64	Extended warranty 60/64 months	The warranty is extended to 60 months from commissioning or 64 months from delivery (whichever happens first).

4

# Storing, lifting and transporting

# **Contents of this chapter**

This chapter provides instructions for storing, lifting and transporting the PVS-175 medium voltage compact skid (MVCS).



#### **WARNING!**

Inspect carefully the container before performing any activity. Verify that the MVCS has no protuberance, lack of rings, or any general poor condition.



#### **WARNING!**

Ignoring the following instructions can cause physical injury or death, or damage to the equipment:

- Use only authorized lifting equipment and personnel.
- Prevent anybody getting under the load.
- Do not stand on the roof while fastening the lifting slings or while lifting.
- Do not throw slings or hooks onto the roof.



#### **WARNING!**

Use original silica gel bags only during transport. Install new silica gel bags for storage.

# **Storing**



#### **WARNING!**

To prevent damage to the MVCS, keep the delivery packaging and protection canvas on until you install it.

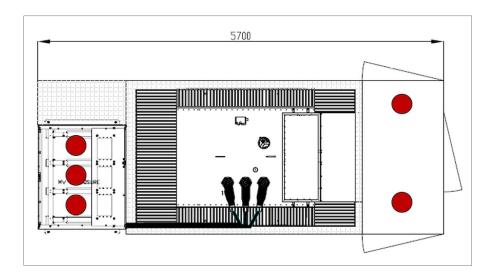
- Always store the MVCS in upright position.
- Protect the MVCS from rainwater and dust. Use covers for air outlets. Avoid opening
  the doors unnecessarily and remove the transportation plates during storage and at the
  time of installation.
- If removing the MVCS from protective packaging and if condensation is possible in the storage area, follow the below conditions:
  - Supply power to the internal heaters to maintain the inside temperature of the unit more than the outside temperature.
  - If power supply is not available, add humidity desiccant bags inside the station.
  - If the MVCS is stored for more than two weeks without using electric heaters, use desiccant bags. See also, *Conditions for using desiccant bags (page 30)*.
- Make sure the ground underneath the MVCS is solid, flat, dry and vegetation-free. The
  ground must support the station evenly from below and there should not be any twisting
  or stress. Do not place the MVCS directly onto the bare ground because this could
  damage the paint and cause corrosion.
- Place the MVCS on wooden support beams. Locate the beams under the four corners and the middle points.

#### Conditions for using desiccant bags

- Hang the desiccant bags approximately 1 m from the floor.
- Use 500 grams of desiccant per week. For example, for four weeks of storage, use 2 kg of desiccant bags.
- Replace the bags with fresh bags every four weeks.
- Do not open the doors unnecessarily during the storage period.
- Examples of suitable container desiccants: Xdry desiccants "H model" or Clariant "Container Dri®II- Pole".

**Note:** The MVCS is delivered with desiccant bags from factory as standard.

The below figure shows the locations of desiccant bags, marked in red.



# Lifting



#### **WARNING!**

Inspect the container before any activity. Make sure that the container has no protuberance, enough rings and is in good condition. Ignorance of this message can cause physical injury, death or damage to the equipment.

Before lifting the MVCS, follow these instructions.

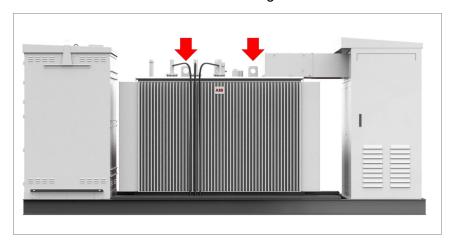
- Protect the corners of the MVCS against shock.
- The minimum rated loading capacity of each sling is eight tons.
- · The minimum length of each sling is five meters.
- Adjust the length of lifting slings so that the MVCS does not tilt during lifting.
- Do not allow the lifting slings to scratch the walls or roof. Damaged paint can lead to corrosion.
- Use a guide wire attached to a lower corner of the MVCS to prevent rotation.

#### Tools used for lifting

- 20 tons bridge crane
- four slings
- minimum loading/unloading area = 20 x 3 meters

# Lifting instructions

1. Attach four slings to the fastening points (lifting lungs) located in the roof of the MV transformer. See the locations marked in below figure.



2. Connect the slings to the crane as shown in below figure.



# **Transporting**



#### **WARNING!**

Keep the transportation height as low as possible. Make sure the total height of the transportation is not more than the maximum allowed height.



#### **WARNING!**

Transport the MVCS on an open heavy-duty chassis. Do not use an enclosed trailer because the stations surface could easily be damaged.



#### WARNING!

Do not throw the hooks over the roof. This can damage the paint and cause corrosion or operation problems.

#### Obey the following instructions:

- Protect the MVCS with wooden corners, plastic film, etc. The MVCS is delivered unpacked from the factory as standard.
- Protect the interior of the MVCS from rainwater by using temporary protection plates (anti-typhoon) on air intakes and outlets.
- The MVCS is built to fit inside an ISO 20 HC (1AAA according to ISO 3874) type shipping container. It can be transported on a dedicated sea container trailer using the standard container attachment system.



#### Incoming inspection at arrival

- Visually check for any potential transportation damage(s). If any damages found, mark and record them and immediately inform your local ABB representative or your ABB sales contact.
- Repair any damaged paint. See section, Maintenance of painted surfaces (page 57).
- Check that the MVCS corresponds to the delivery list and order. Record the deviations (if any) and immediately inform your local ABB representative or ABB sales contact.

# **Unloading**



#### **WARNING!**

To prevent damage to the MVCS, keep the delivery packaging and protection canvas on until you install it.



#### **WARNING!**

Inspect the MVCS carefully before performing any activity. Check that there is no protuberance or any general poor condition.

Before unloading, follow these instructions:

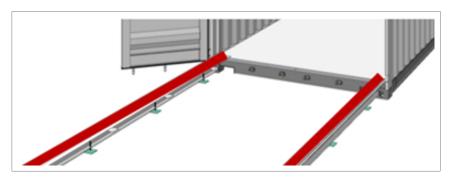
- 1. Protect the corners of the MVCS against shock.
- 2. Make sure that the terrain is level and sturdy. Consider that the MVCS has an approximate weight of 15 tons.
- 3. Unload the standard container carrying the MVCS inside. Follow local regulations and applicable standards.
- 4. Remove all stops, and transportation slings at both ends and laterals.

## Tools used for unloading

- · Five tons forklift
- Two guide platforms with length 5 m and width 500 mm
- · Two belly chains of eight tons
- Two slings of eight tons. Minimum five meters.

# Unloading instructions

- 1. Align the guide platforms to the wheels trajectory.
- 2. Make sure that the guide platforms are leveled to the container floor.

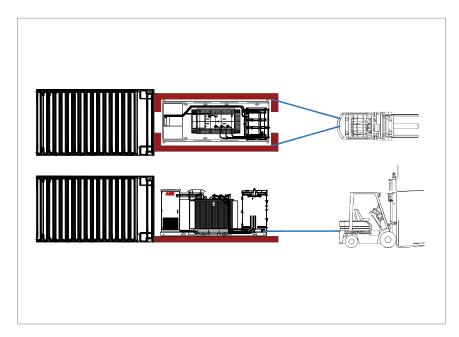


3. Connect the belly chains to the fastening points in the skid profile.



4. Connect the slings to the belly chains and to the forklift.

5. <u>Slowly and carefully</u> pull the MVCS out of the container using the forklift. The forklift must be perfectly aligned to the MVCS, so that the station does not touch the container walls.



Optional: Pull the MVCS until connection with spreader and crane is possible. Then follow the lifting procedure to place the MVCS.

### **Mechanical installation**

### **Contents of this chapter**

This chapter describes the mechanical installation of the PVS-175 medium voltage compact skid (MVCS) and gives instructions on how to select the location and guidelines to build the foundation for the MVCS. Always obey the local regulations.



### Safety

See Safety instructions (page 9).

Before you move the MVCS, see instructions in chapter *Storing*, *lifting* and *transporting* (page 29).

#### **Tools**

Use the following tools to move the MVCS, to fasten the MVCS foundation, and to tighten the connections:

- Crane, forklift, or pallet truck (with sufficient load capacity)
- Pozidriv and Torx (2.5 to 6 mm) screwdrivers with short and long heads or bits
- · Torque wrench
- Set of wrenches and sockets.

### Foundation guidelines

For information on the MVCS dimensions and footprint, see drawing 3AES-PVS-175-MVCS-30-DW02.

Always follow the local rules and laws when designing and constructing the foundation. Pay attention to the proper planning and constructing of the foundation. For example, an improper foundation can cause settling of the MVCS or difficulty opening the door.

#### Follow the below guidelines:

- To prevent any risk of corrosion, install the MVCS higher than its surroundings so that surface water will not collect around its perimeter.
- Tilt the surface of the surrounding ground at least 50 mm per meter (two inches per 40 in). This ensures that surface water flows away from the MVCS.
- Consider local conditions, such as soil type, frost protection, rain amounts, etc. There needs to be at least 300 + 200 mm gravel under the foundation.
- Consider the required cable bending radius and installation room.
- The built-on site user platform around the MVCS must be at least one meter (40 in) wide. If it is narrower, service work can be difficult.
- The entire perimeter of the MVCS must rest on the foundation.
- Check the load carrying capacity of the ground and potential local special requirements (for example, earthquake or typhoon anchoring) of the construction area. Use materials suitable for the local conditions and requirements.

### Placing the MVCS on the foundation



#### WARNING!

Before lifting the MVCS onto the foundation, make sure the foundation is aligned well, hardened and stable.

- 1. Measure the level of the foundation and the tilting of the surface of the surrounding ground around the foundation. Obey the *Foundation guidelines (page 37)*.
- 2. Make sure the foundation below the MVCS is leveled. Inclination up to 0.1 degrees is permitted.
- 3. Lift the MVCS onto the foundation. Obey the instructions in section *Lifting (page 31)*. Make sure that the foundation does not move. Also make sure that the station is stable and in direct contact with the foundation.
- 4. When the MVCS is placed on the foundation, measure the height and inclination of the MVCS. Check the slope of the surface of the surrounding ground around the MVCS.



### **Fastening the MVCS**



#### **WARNING!**

Do not fasten the MVCS by electric welding, because the welding circuit can damage electronic circuits and integrity of the station. ABB does not assume any liability for damages caused by electric welding.

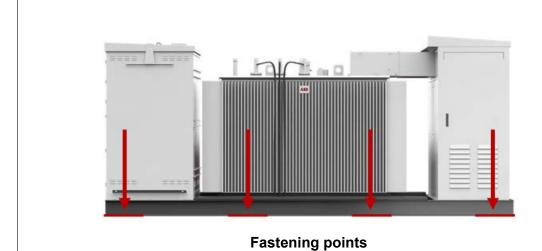
To fasten the MVCS to the foundation, bolt the cabinet through the holes on the base of the inverter or use the supplied attachment brackets (see figure below). Use bolts and washers in each connection point.



**Attachment bracket** 



Placement of bracket



Follow the local regulations and applicable standard to calculate the mechanical connections and structural properties. Always consider the site conditions and terrain characteristics.

For more information, see drawing 3AES-PVS-175-MVCS-30-DW02.

### Constructing earthing electrode and earthing

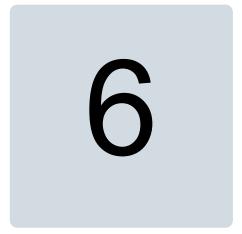
Construct an earthing electrode for the MVCS according to the local regulations. For more information, see drawing 3AES-PVS-175-MVCS-02-DW02.



### Filling the pit and finalizing the surroundings

- 1. If required for local frost conditions, add insulation around the column foundation.
- 2. To minimize the growth of grass, use geotextile below the foundation and below the service platform around the MVCS. Put the geotextile 20 cm (8 in) below and about 100 cm (40 in) around the foundation.
- 3. The MVCS is a not walking station, it is designed to be operated from the outside. Provide a permanent or portable platform for comfortable operation of the MVCS switching devices as the foundation can be higher than the surrounding ground. For platform design and construction, follow the local rules and standards.
- 4. Do not plant trees near the MVCS. If bushes are planted, make sure that the planting compost base is at least one meter (40 in) away from the station housing and that the fully-grown bushes do not prevent maintenance access to the MVCS. Make sure that anything planted near the inverter does not discharge dust or seeds that can affect the cooling air flow.





## **Electrical installation**

### **Contents of this chapter**

This chapter contains general instructions for earthing and cabling the PVS-175 medium voltage compact skid (MVCS). Obey all instructions contained in the applicable documentation (such as other hardware manuals) and the local regulations.



#### **WARNING!**

Only an authorized electrician is allowed to install the cabling to the MVCS. Obey the *Safety instructions* (page 9) and the local safety regulations. If ignored, physical injury or death may follow, or damage to the equipment may occur.



#### **WARNING!**

Do not do any electrical installation work during a thunderstorm.



#### WARNING!

Make sure that all external cable entries are fully sealed to prevent entry of foreign elements, such as animals and insects.



### Routing the cables

When you route the cables:

- Install the AC power cables and the control cables on separate routes.
- · Use metallic screen cables for control cables.
- Do not put extra cables through the MVCS without permission.

For more information, see drawing 3AES-PVS-175-MVCS-01-DW02

### **Earthing**

Always construct an earthing electrode for the MVCS. Always follow the local regulations.

Follow the minimum requirements for the earthing electrode:

- Minimum cross-sectional area = 95 mm<sup>2</sup>. The plates are prepared for 95 mm<sup>2</sup> cables
- Installation depth = 500...800 mm from the surface of the soil
- Installation route around the MVCS = one meter from the outer wall
- Connect the MVCS earthing busbar and the station enclosure to the earthing electrode.
   Use joint lubricant to protect the connection point against corrosion

For more information, see grounding drawing 3AES-PVS-175-MVCS-02-DW02.

### Protective earthing (grounding) inside the MVCS

The protective earth (PE) terminals or frames of all the main components in the MVCS are connected to two main PE busbars located inside the station.

At the installation site:

- measure the continuity of all internal PE connections by measuring the conductivity between each protective earth terminal and the main PE busbar.
- earth the shields, armors and protective conductors of all incoming cables to the appropriate earthing terminals of the station.

For more information, see the grounding layout drawing 3AES-PVS-175-MVCS-02-DW02.

### Measuring the insulation resistance of the cabling

Make sure that the insulation resistance of the external power cables are measured according to manufacturer recommendations and local regulations.



### **Connecting the inverter inputs**

Connect all inverter power cables in the AC cabinet. See details of station type and corresponding inverter type in below table.

Station type	Inverter type
PVS-175-MVCS	PVS-175

To connect the inverter inputs, follow the instructions below:

- 1. Make sure that all cables have the maximum cable size = 185 mm<sup>2</sup>.
- 2. Considering the AC cable sizes and that the cables must be aligned with the fuse bases, mark the LV AC lead through holes in the cable cover:



3. Remove the cable entry covers.



4. Drill holes of appropriate sizes in the AC cabinet cover and install cable glands to ensure that IP protection is established.





Multicore cabling (3-phase)

- 5. Route the cables inside the AC cabinet.
- 6. Connect the cables to the correct fuse base terminals in the AC cabinet. Tighten the connections.

#### Note:

You can connect the fuse base without terminating the LV AC cables.





# Connecting the communication and auxiliary cabling (Optional)

See the following drawings:

- Auxiliary cabinet drawing—3AES-PVS-175-MVCS-14-DW03
- Communication cabinet drawing—3AES-PVS-175-MVCS-15-SL01
- UPS connection drawing—3AES-PVS-175-MVCS-16-SP01.

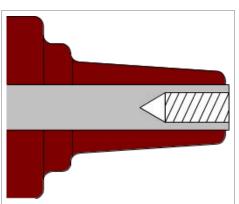
To connect the cabling for auxiliary cabinet, communication and UPS:

- 1. Remove the cable entry covers.
- 2. Considering the auxiliary cable sizes and their alignment, drill holes of appropriate sizes in the cable covers.
- 3. Install cable glands to ensure that IP protection is established.
- 4. Lead the cables into the station.
- 5. Connect the cables to the correct terminal blocks (communication board and auxiliary service board). Tighten the connections.
- 6. Fill the cable trenches and seal the cable entries. See chapter *Finalizing the installation (page 47)*.

### Connecting the power grid cabling to the MV switchgear

See the MV switchgear manual and the wiring diagrams that is delivered with the MVCS.

- 1. Remove the cable entry covers.
- 2. Lead the cables into the MVCS and seal the cable entries.
- 3. Terminate the cables according to the cable manufacturer instructions. Connect the cables to the MV switchgear. The standard cable termination (see figure below) installed in MV switchgear is of interface type C with bolted type 400 series.



Interface C with M16 x 2 metric threads 400 series,  $I_n$  = 630 A

This termination is standard on all modules and for side connections.



- 4. Fill the cable trenches and seal the cable entries. For more information, see chapter *Finalizing the installation (page 47)*.
- 5. Connect the cables to correct terminals.





# Finalizing the installation

### **Contents of this chapter**

This chapter describes how to finalize and check the installation of the PVS-175 medium voltage compact skid (MVCS). Obey all local regulations.



#### **WARNING!**

Only an authorized electrician is permitted to install the cabling to the MVCS. Obey the *Safety instructions* (page 9), and the local safety regulations. If ignored, physical injury or death may occur, or cause damage to the equipment.



#### **WARNING!**

Do not do electrical installation work during a thunderstorm.



#### WARNING!

Make sure that all external cable entries are fully sealed to prevent entry of foreign elements, such as animals and insects.

### Finalizing the installation

- Clean the MVCS of all dirt.
- Repair any damages to the paint surface. See section, Maintenance of painted surfaces (page 57).
- If not yet done, seal the cable entries, cover the cable entries with sand and sprinkle a handful of cement over the sand. The cement hardens in a few days and it forms a barrier against small animals and plant growth.

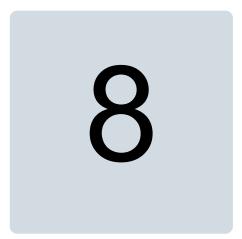
### Landscaping the station

You can plant suitable bushes around the MVCS to landscape it.

Do not plant trees near the station. If bushes are planted, make sure that the planting compost base is at least two meters away from the MVCS, and that the fully- grown bushes will not prevent maintenance access. Make sure that the plantation does not discharge dust or seeds that could hinder the cooling air flow.

### **Checking the installation of MVCS**

Item	
Check all mechanical operating functions by operating them twice.	
Examine that all cable connections are correctly tightened.	
<b>Note:</b> Tighten the cable connections of the Switchgear to the MV transformer's bushings. These are delivered loose to prevent damages when transporting the unit	
Make sure that the MVCS clearance space is maintained.	
For more information on the required clearance space, see footprint layout 3AES-PVS-175-MVCS-30-DW02.	
Examine the paint surface and repair if any damages found. See instructions in section <i>Maintenance</i> of painted surfaces (page 57).	
Make sure that all cable glands at each cable inlet is installed correctly and all the unused cable openings have protection caps.	
Examine the earthing (grounding) of the MVCS and its components and make sure that it obeys the earthing (grounding) schematic. Pull the earthing wires at the terminals to ensure that the connections are tight.	
Remove any foreign objects such as loose fastenings and tools from the MVCS. This can cause short-circuit faults or other damages.	
Make sure that the MVCS is clean. Contaminated surfaces can increase the risk of corrosion. For more information, see chapter <i>Maintenance</i> (page 53).	
Examine the clearance distances, cable terminations and connections and make sure that all connections are according to the main circuit diagram.	
Make sure that the required warning labels are attached to the MVCS.	
Make sure that the insulation resistance of the external power cables are measured.	
Do the installation checks detailed in the device-specific manuals.	
Do the inspection procedures required by the respective authorities.	



# Start-up and operation

### **Contents of this chapter**

This chapter describes the start-up procedure of the PVS-175 medium voltage compact skid (MVCS) and the general operation criteria.



#### **WARNING!**

Only an authorized electrician is permitted to install the cabling to the MVCS. Obey the *Safety instructions* (page 9) and the local safety regulations. If ignored, physical injury or death, or damage to the equipment may occur.



#### WARNING!

Do not do electrical installation work during a thunderstorm.



- Voltage detector
- Insulation resistance meter. For more information, see section *Measuring the insulation* resistance of the cabling (page 42).
- Personal protective equipment

### **Prerequisite**



#### WARNING

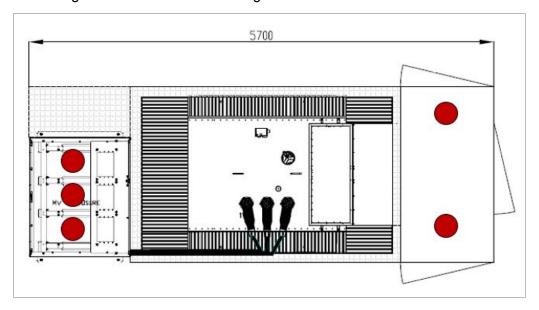
Use original silica gel bags only during transport. Install new silica gel bags for storage.

1. Remove the transportation covers.



#### 2. Remove silica gels.

See below figure. The locations of silica gels are marked red in color



### Start-up procedure

This section describes the procedure to startup the PVS-175 medium voltage compact skid (MVCS).



#### **WARNING!**

Only an authorized electrician is permitted to install and perform the start-up procedure. Obey the *Safety instructions* (page 9) and the local safety regulations. If ignored, physical injury or death, or damage to the equipment may occur.



#### **WARNING!**

Read the manuals and start-up procedures of all other components (inverters, UPS, etc.). Note that the guidelines specified in this section does not replace the instructions given by the product manuals of each component.

Task	Additional information	
lask	Additional information	
Pre-check the MV switchgear.	Check that there is no voltage.	
Visually examine the gas level of the MV switchgear.		
Finalize the installation and start-up procedure of the MV switchgear.	See MV switchgear manual 1YVA000024 and 1YVA000026.	
Finalize the installation and start-up of MV transformer.	Follow the pre-check instructions in the MV transformer manual that is delivered along with the MVCS.	
Finalize the installation and start-up of the inverters.	See inverter's manual.	
Connecting the MVCS to power grid		
Make sure all switches, fuses and breakers of the AC cabinet are open.		
Make sure that all fuse ratings are appropriate for the cable section and plant security scheme.		



Task	Additional information	$\overline{\checkmark}$
Make sure that the main switch of the Auxiliary service transformer is opened.		
Make sure that all the local regulations, applicable laws, and standard are met.	Contact your local grid and MV authority.	
Turn the earthing switch on the grid side of the MV switchgear to the "not earthed" position.	Applicable for C module MV switchgear	
Ask the power grid owner to connect the station to the power grid. Wait until the station is connected to the power grid before proceeding.	Contact your local grid and MV authority. Only authorized personnel are permitted to make the connections.	
Turn the disconnecting switch on the grid side of the MV switchgear to Closed position.	Applicable for C module MV switchgear.	
Turn the earthing switch on the MV Transformer side of the MV switchgear to the "not earthed" position.	Applicable for V module MV switchgear	
Turn the disconnecting switch on the MV transformer side of the MV switchgear to the closed position.	Applicable for V module MV Switchgear	
Close the main breaker of the MV transformer.	Applicable for V module MV switchgear	
Make sure that the voltage level on the low voltage side of the MV transformer is correct. Adjust the MV transformer tap settings if needed.		
Run the MV transformer with no load for several hours.	See MV tansformer documentation	
Check the MV transformer for any malfunctions. Observe the temperature, listen to audible changes, etc.	See MV transformer documentation	
Connecting the AC cabinet		
De-energize the MV transformer.		
Close the main switch of the Auxiliary service transformer.	Also de-energize (open) all other switches, disconnectors and breakers of the Auxiliary service board.	
Energize the MV transformer.		
Check that the incoming voltage level is equal to inverter voltage AC output.	PVS-175: 800V	
Close the Auxiliary service transformer primary breaker.		
Check that the Auxiliary service transformer secondary winding voltage level is 230/400 V.	Must be 230/400 V ±10%	
Close the Auxiliary service transformer secondary breaker.		
Close the auxiliary breakers one at a time. After closing each breaker, check the voltage values.	Maintain "Closed" condition for the auxiliary service lines with load. Only open switches/breakers with loads.	
Close the fuse base switches of the inverter inputs one at a time. Check each fuse base for voltage values directly in the inverter input, before opening the next fuse base.	Inverters must be de-energized. See inverter manual.	
Follow the inverter commissioning procedure.	See inverter manual.	

If any other optional equipment is integrated into the MVCS such as UPS, communication equipment and others, then check the equipment's applicable documentation before executing the start-up procedure.





### **Maintenance**

### **Contents of this chapter**

This chapter contains the preventive maintenance instructions for the PVS-175 medium voltage compact skid(MVCS). The instructions are intended for certified personnel to perform maintenance tasks.



#### **WARNING!**

Only an authorized electrician is permitted to do maintenance work on the MVCS. Obey the *Safety instructions* (page 9) and follow the local safety regulations. If ignored, physical injury or death, or damage to the equipment may occur.



#### **WARNING!**

Do not do electrical work during a thunderstorm.

#### **Tools list**

- Torx drivers
- Philips screwdrivers (PoziDriv)
- Torque wrench
- Set of wrenches and sockets
- Cable and wire strippers
- Crimping tool and cable lugs
- Voltage detector
- Personal protective equipment

# **Tightening torque**

Use the torque values given in the table, unless otherwise specified.

Electrical connections		
Polt and nuts	Torque	
Bolt and nuts	Steel: A2-70/A4-70/8.8 (N.m)	Brass (N.m)
M3	0.9	-
M4	2.3	-
M5	4.5	-
M6	8.0	5.0
M8	20	12
M10	40	25
M12	70	40
M14	110	60
M16	170	90
M18	240	120

Mechanical connection 1)		
Bolt and nuts	Torque	
Boil and fluts	Quality 8.8	A2-70/A4-70
M3	1.21	0.85
M4	2.78	0.80
M5	5.5	1.60
M6	9.5	2.80
M8	23	6.8
M10	46	14
M12	79	24
M14	127	37
M16	198	56
M18	283	81
M20	402	114

<sup>1)</sup> Not applicable to threaded inserts

Threaded inserts	
Bolt and nuts  Torque in N.m (steel/ stainless steel)	
M5	7.9
M6	12
M8	20
M10	34

### **Maintenance intervals**

The maintenance and component replacement intervals are based on the specified operational and environmental conditions.

ABB establishes the following as a minimum maintenance schedule. The MVCS final maintenance schedule must be adapted and defined by the maintenance responsible of the plant according to the site conditions, operations and others.

Action	Description
I	Visually inspect and perform maintenance if it is necessary.
Р	On-site/off-site performance work (commissioning, tests, measurements, etc.)
R	Replace the component.

For more information on maintenance, contact your local ABB service representative.

#### Maintenance activities

Perform the following inspections at least once in every six months.

Action	Task
I	Check the operating environment, surroundings and conditions.
I	Check the availability of spare parts.
I	Check for any dust, corrosion, etc. inside and outside the MVCS.
I	Check and clean the inlet and outlet grills & filters.
1	Check the sealing of all cable entries to ensure that the IP protection level is maintained.
I	Clean the filters of the air inlet and outlet.
I	Examine the tightness and cleanliness of the main circuit terminals and earth connections.
I	Inspect the general conditions of the MVCS (door sealing, cooling fan operation, etc.)
I	Inspect the operation of locks, hinges, and gaskets.
I	Check that all labels are readable and in proper conditions.
I	Examine the condition of the foundation.
I	Check the maintenance activities of each component in its respective user manual (MV Transformer, MV Switchgear, AASS Transformer etc) .

Action	Task
I	Inspect the temperature and operating conditions of the AC Cabinet using thermography .
I	Examine the grounding system conductivity. This must be done in accordance to local regulation and standards.

#### Maintenance intervals

Component	Years from start-up or interval	
	10	20
Cooling fans	R	R
Air filters	R (every six months)	
UPS	Obey manufacturer instructions	

### **Cleaning procedure**

Perform the following inspections at least once in every six months.



#### **WARNING!**

Obey the *Safety instructions* (page 9) and the local safety regulations. If ignored, physical injury or death, or damage to the equipment may occur.



#### **WARNING!**

Read the manuals of other components (inverters, UPS, etc.). The guideline specified in this section does not replace the instructions given by the product manuals of each component.

Task	Additional information	$\square$		
Pre-check that there are safe conditions before starting any cleaning procedure.				
Clea	ining the MVCS			
Use pressurized air to clean the external enclosure, floors. and gutters.				
Use pressurized air to clean all air inlets and outlets including grills.				
Cleanii	ng the AC Cabinet			
Use a vacuum cleaner to clean the floor, doors and interior beams.	If necessary, use a duster or pressurized air to clean locations you cannot reach with the vacuum cleaner.			
Remove dust from the air inlets and outlets.				
Use pressurized air to clean locations with excessive dust, including busbar connections.				
Clean	Cleaning the inverters			
Follow the instructions in the inverters manual.				
Cleaning the MV transformer area				
Use a pressurized air to clean the general dust in the MV transformer surface and locations with excessive dust.	See MV transformer manual.			

Task	Additional information							
Cleaning the air filters								
Clean the air filters by blowing compressed air from the inside to the outside through the filter until the dust comes off.								
Loosen and remove the screws on the filter frame.								
Clean the grill interior with a vacuum cleaner.								
Install the filter support frames and tighten the screws.								
Cle	Cleaning the fans							
Turn OFF/OPEN the circuit breaker for fan.	Prevent the circuit breaker from turning on accidentally.							
Disconnect the supply and signal cabling.	Measure to make sure that it is not energized.							
Use compressed air to clean the fans.								
Cleaning the MV switchgear area								
Use a vacuum cleaner to clean the floor, doors and interior metal beams.	If necessary, use a duster or pressurized air to clean locations you cannot reach with the vacuum cleaner.							

### **Maintenance of painted surfaces**



#### **WARNING!**

Obey the *Safety instructions* (page 9) and the local safety regulations. If ignored, physical injury or death, or damage to the equipment may occur.



#### **WARNING!**

Obey the *Safety instructions* (page 9), requirements and specifications of the primer and paint manufacture.

### Repainting the scratched areas

#### Tools and materials

Use the following tools and materials. If the listed tools are not available in your local market, you can use products with similar characteristics approved by a qualified technician, and get approval from ABB.

Tool	Specification	Make
Flap Disc	1 ud	Silver P80 Triton
Grinding machine	1 ud	Bosch
Flexible abrasive sponges	10 ud	Ehs
Degreasing sprays	250 ml	-
Body shop putties	1 ud	Finissage, Impa
Rags or blower	200 gr	-
Disposable gloves	10 ud	-
Safety glasses	1 ud	Uvex Astrospec

Tool	Specification	Make
Masks	2 ud	-
Brushes	2 ud	-
Epoxy primer	500 gr	Maper
Aliphatic polyurethane	500 gr	Maper

#### Painting the damaged surface (no visible rust)

If there is damage(s) to the paint surface, but no damages to the metal surface (i.e. no visible rust), then follow these instructions:

- 1. Clean the damaged area first with a suitable detergent and clean water.
- 2. Let the surface dry completely and keep it clean.
- 3. Apply the first layer of paint to the damaged area. Let it dry thoroughly for at least 12 hours.
- 4. Apply the second layer of paint to the damaged area.

#### Painting the damaged surface (visible rust)

If the damage extends to the metal surface or there is visible rust:

- 1. Remove the rust with sandpaper/polishing disk.
- 2. Clean the damaged area and its surroundings using a cloth or blower.
- 3. If necessary, apply putty to even out the surface.
- 4. Coat the damaged area with an epoxy primer. Let it dry thoroughly (for at least 24 hours).
- 5. Apply first layer of paint to the damaged area. Let it dry thoroughly (for at least 12 hours).
- 6. Apply second layer of paint to the damaged area.
- 7. Apply final layer (e.g. Aliphatic Polyurethane coating).

#### Maintenance of Zinc coated surfaces

Pay attention to doors and lower parts of the walls. These areas have potentially corrosive elements such as dust and humidity.

If there is damage to the zinc-coating:

- 1. Carefully remove any rust with sandpaper.
- 2. Clean the damaged area and its surroundings.
- Coat the damaged area with the zinc coating. Use Würth Zinc 300 for a thicker coat.
   On large areas, you can use Würth Zinc Spray Perfect to ease the work and to get an even surface.

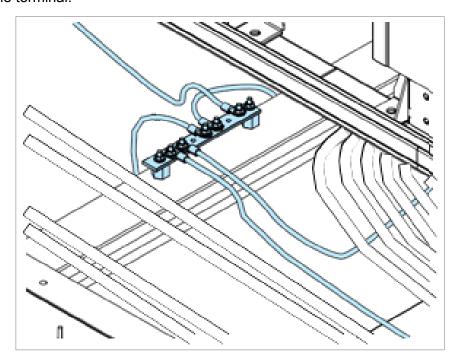
### Maintenance of grounding bars and points

#### Tools

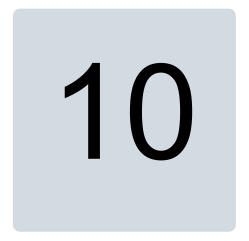
- Steel wool
- Ensto SR1 joint compound or equivalent
- 42839 Würth protective wax or equivalent

#### Procedure

1. Examine the condition of the grounding bar and grounding cables in the MV switchgear area. If there is any visible corrosion, remove the cables and remove the corrosion with steel wool. Apply joint compound between the grounding bar and the joint surfaces of the cable terminal.



- 2. Change the spring lock washers. Tighten the cables to the nominal torque values.
- 3. If corrosion is more, apply protective wax spray on the grounding bar and the cable terminals.



# **Technical data**

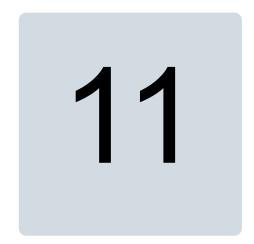
### **Contents of this chapter**

This chapter contains the technical data of the PVS-175 medium voltage compact skid (MVCS).

# **Technical data and types: PVS-175 MVCS**

Dete	Type code (PVS-175-TL													
Data	1850	2220	2590	2960	3330	3700	4070	4440	4810	5180	5550	5920	6290	6660
Number of inverters in parallel	10	12	14	16	18	20	22	24	26	28	30	32	34	36
Maximum rating in kVA	1850	2220	2590	2960	3330	3700	4070	4440	4810	5180	5550	5920	6290	6660
LV distribution	panel													
Number of fuse protected feeders	10	12	14	16	18	20	22	24	26	28	30	32	34	36
Fuse rating of feeders							200	) A						
Breakable on load							Ye	es						
Over voltage protection - replaceable surge arrester		Type 2 (type 1 + 2 optional)												
MV transforme	r													
Transformer type		Oil immersed (ONAN)												
AC power at 30°C in kVA	1850	2220	2590	2960	3330	3700	4070	4440	4810	5180	5550	5920	6290	6660
AC power at 40°C in kVA	1750	2100	2450	2800	3150	3500	3850	4200	4550	4900	5250	5600	5950	6300
Low voltage level							800	) V						
Medium voltage level range							≤ 36	kV						
Rated frequency		50 Hz or 60 Hz												
Oil type					N	lineral	(veget	able of	ptional	)				
Tap changer							± 2 x	2.5%						
Winding material (primary / secondary)		Al/ Al												
Eco efficiency optional		Yes												
MV switchgear	,													
Switchgear type		ABB SafePlus (SF <sub>6</sub> -insulated)												
Rated current		630 A												
Configuration					Singl	e (CV)	or dou	ıble fee	eder (C	CV)				
Protection (up to 24 kV / up to 36 kV)		Circuit breaker (16 kA or 20 kA / 20 kA or 25 kA)												
Protection relay type					ABE	B REJ6	603 (ot	ners or	reque	est)				

Data		Type code (PVS-175-TL												
Data	1850	2220	2590	2960	3330	3700	4070	4440	4810	5180	5550	5920	6290	6660
Motorized optional	Yes													
Auxiliary supp	diliary supply													
Auxiliary transformer power		10 kVA (higher on request)												
Auxiliary transformer voltage		800 / 400-230 V												
Low voltage distribution pan- el for auxiliary functions		Yes												
Mechanical cha	aracter	istics												
Length, Width, Height (L × W × H)		5700 x 2150 x 2500 mm												
Weight approx. ton	9	9	10	10	10	11	11	12	12	13	13	14	14	15
Environmental							<b>'</b>			•			<b>'</b>	<b>'</b>
Operating temperature range				-2	5 C	+60°C	(with o	deratin	g abov	e 40°C	;)			
Operating altitude range		≤ 2000 m												
Relative humidity (non-condens- ing)		≤ 95%												
Environmental protection rating		IP 54												
Painting corrosion protection	C4 (C5M optimal)													
Product compl	iance													
Conformity		IEC 60364, IEC 61936-1, IEC 60502-1												



# **Drawings**

### **Contents of this chapter**

This chapter contains the technical drawings of PVS-175 medium voltage compact skid (MVCS).

### List of technical drawings

The list includes two types of drawings:

- Product Series—Standard product series drawings that can be consulted prior to the purchase of the unit.
- Project Specific—Drawings specific to a project that are delivered with the unit, only on request.

Drawing code	Description	Туре
3AES-PVS-175-MVCS-01-DW01	Single Line Diagram	Product Series
3AES-PVS-175-MVCS-02-DW01	Electrical Layout	Product Series
3AES-PVS-175-MVCS-02-DW02	Grounding Layout	Product Series
3AES-PVS-175-MVCS-30-DW01	Dimensional Layout	Product Series
3AES-PVS-175-MVCS-30-DW02	Footprint	Product Series
3AES-PVS-175-MVCS-14-DW03	Auxiliary Cabinet	Project Specific
3AES-PVS-175-MVCS-15-SL01	Communication Board	Project Specific (if applicable)
3AES-PVS-175-MVCS-16-SP01	UPS Connection	Project Specific (if applicable)

### **Further information**

#### **Product and service inquiries**

Address any inquiries about the product to your local ABB representative, quoting the type designation and serial number of the unit in question. A listing of ABB sales, support and service contacts can be found by navigating to new.abb.com/power-converters-inverters/solar.

#### **Product training**

For information on ABB product training, navigate to new.abb.com/service/training.

#### **Providing feedback on ABB Drives manuals**

Your comments on our manuals are welcome. Navigate to new.abb.com/power-converters-inverters/document-library.

#### **Document library on the Internet**

You can find manuals and other product documents in PDF format on the Internet at new.abb.com/power-converters-inverters/document-library



www.abb.com/solarinverters



BAES-PVS-175-MVCS-00-MA01-AA